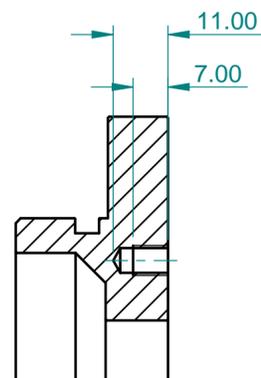


SECTION A-A

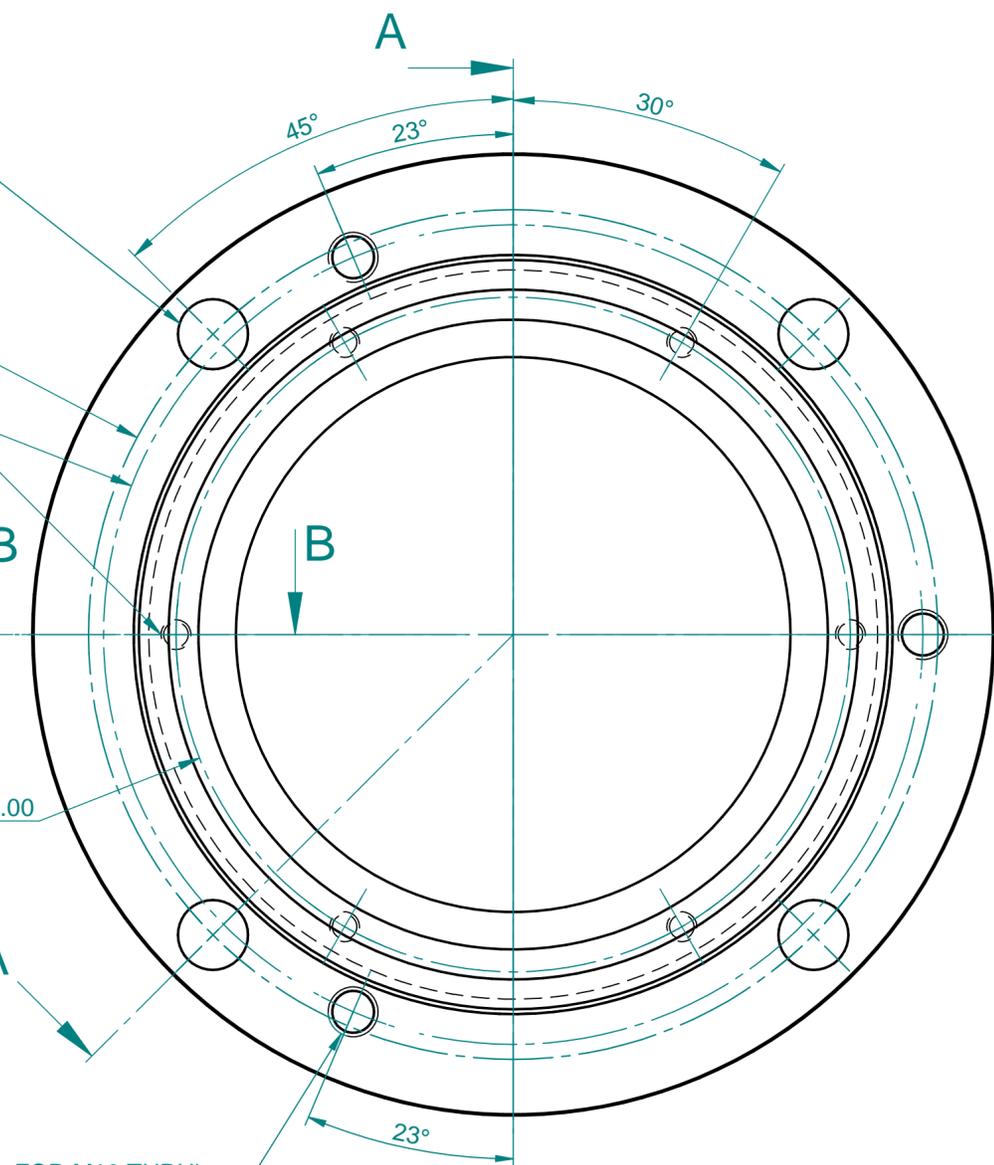
4 OFF HOLES Ø14mm THRU' EQUI-SPACED ON PCD AS SHOWN.

6 OFF HOLES D/T M6 TO DEPTHS SHOWN, EQUI-SPACED ON PCD SHOWN



SECTION B-B

3 OFF HOLES DRILL FOR M10 THRU' THEN TAP M10 SPACED AS SHOWN.



NOTES:-

1. REMOVE SHARP EDGES.
2. MASS=2.262 kg

ISSUE	ECR No	DRN	AUTH	DATE
B	EC3008025	SW	NH	29/04/15
C				
D				
E				
F				
G				
H				



AESSEAL plc

BRADMARSH BUSINESS PARK
MILL CLOSE, TEMPLEBOROUGH
ROTHERHAM S60 1BZ

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UNSPECIFIED TOLERANCES

LINEAR: +/- 0.01" (0.25mm)

ANGULAR: +/- 30'

SURFACE FINISH: 63 µin (1.6 µm)

CONCENTRICITY: 0.002" (0.05mm)

TITLE: 85mm WARMAN BEARING END PLATE (111mm)

	SCALE 1:1	SIZE A2	MAT'L: 316L SS
	UNITS: mm UOS		SRM: RS064/01
DRAWN S KHEDKAR	Error: No reference	STOCK CODE: L1-111-02DD--WAR/01	
CHECKED	ERROR: NO REFERENCE	Error: No reference	DRG No 2046194

ISS. B