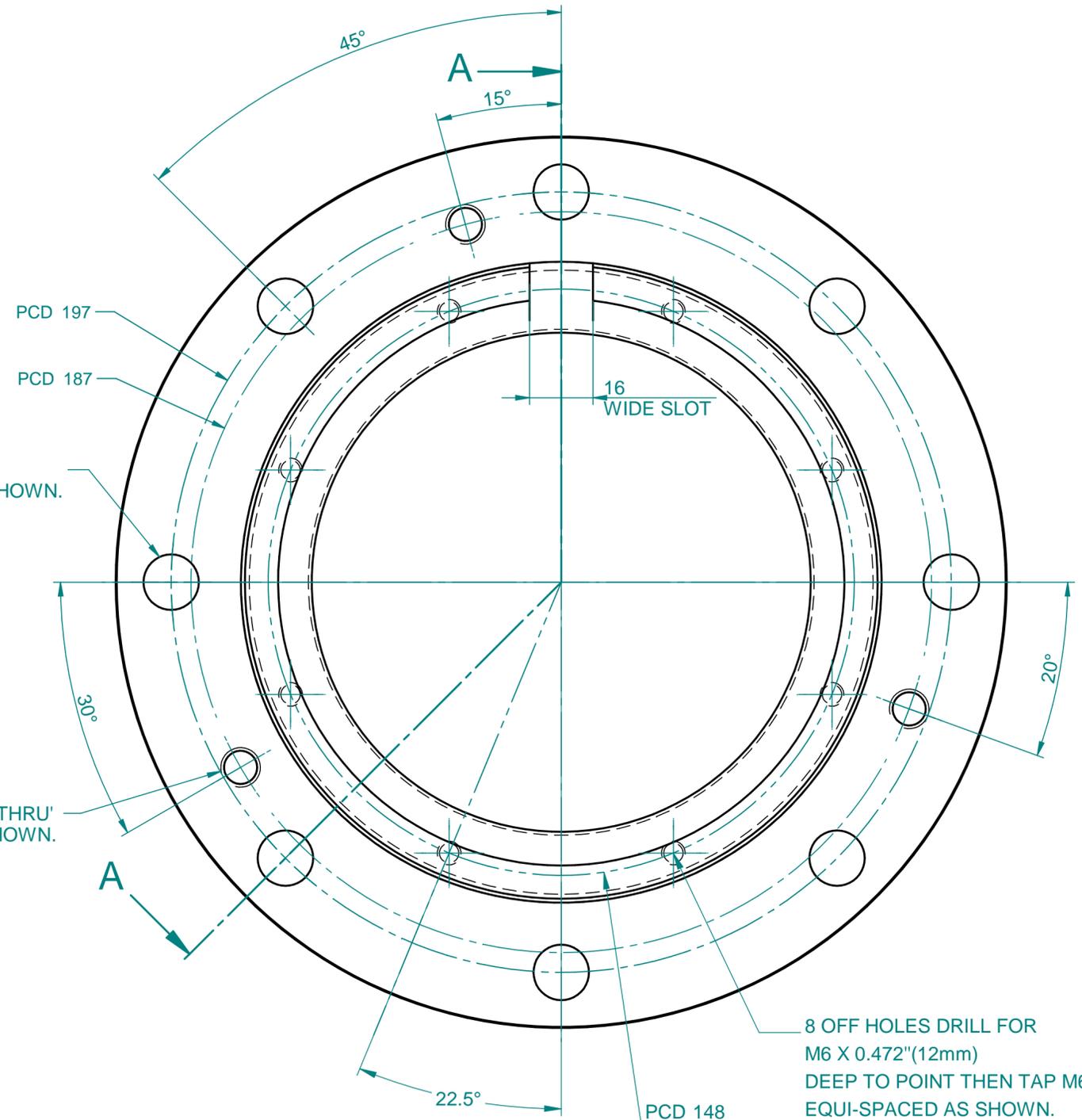


SECTION A-A



8 OFF HOLES Ø14mm THRU' EQUI-SPACED ON PCD AS SHOWN.

3 OFF HOLES DRILL FOR M10 THRU' THEN TAP M10 SPACED AS SHOWN.

8 OFF HOLES DRILL FOR M6 X 0.472"(12mm) DEEP TO POINT THEN TAP M6 EQUI-SPACED AS SHOWN.

NOTES:-
 1. REMOVE SHARP EDGES.
 2. MASS=3.343 kg

ISSUE	AMEND No	DRN	AUTH	DATE
B	54687	NH	SW	08/02/11

UNSPECIFIED TOLERANCES
 LINEAR: +/-0.01" (0.25mm)
 ANGULAR: +/- 30'
 SURFACE FINISH: 63 µin (1.6 µm)
 CONCENTRICITY: 0.002" (0.05mm) T.I.R

PROJECTION

 3RD ANGLE
 UNITS
 MM UOS
 SCALE
 1:1
 SIZE
 A2

AESSEAL plc
 BRADMARSH BUSINESS PARK
 MILL CLOSE, TEMPLEBOROUGH
 ROTHERHAM S60 1BZ
THIS DRAWING IS CONFIDENTIAL TO AESSEAL plc AND NEITHER THE DRAWING ITSELF, NOR ANY INFORMATION DERIVED FROM IT, SHOULD BE MADE PUBLIC, OR DIVULGED, EVEN IN CONFIDENCE TO ANOTHER PARTY WITHOUT THE EXPRESS PERMISSION OF AESSEAL plc. © COPYRIGHT AESSEAL plc AS SIGNED AND DATED.

DATE	29/02/2008	DRAWN	S Khedkar	CHECK	01-Apr-09
SIG					Tom Lockwood

TITLE
 100mm WARMAN BEARING END PLATE (126mm)
 MAT'L316L SS
 SRM RS072/01
 STOCK CODE L1-126-02E---WAR/01
 DRG No 8010455
 ISS. B