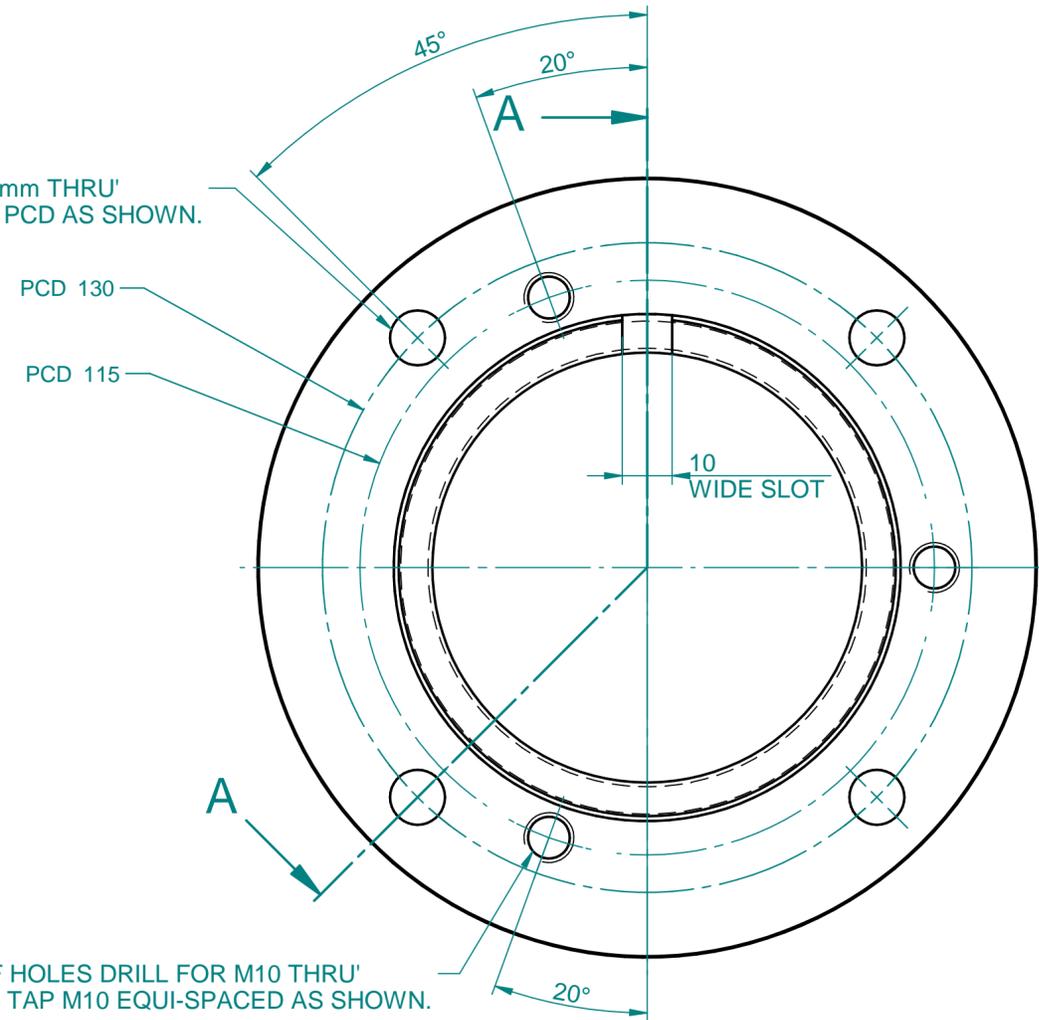


SECTION A-A

4 OFF HOLES Ø11mm THRU' EQUI-SPACED ON PCD AS SHOWN.

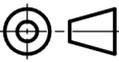


3 OFF HOLES DRILL FOR M10 THRU' THEN TAP M10 EQUI-SPACED AS SHOWN.

NOTES:-
1. REMOVE SHARP EDGES.
2. MASS=1.258 kg

ISSUE	AMEND No	DRN	AUTH	DATE

UNSPECIFIED TOLERANCES
 LINEAR: +/-0.01" (0.25mm)
 ANGULAR: +/- 30'
 SURFACE FINISH: 63 µin (1.6 µm)
 CONCENTRICITY: 0.002" (0.05mm) T.I.R

PROJECTION

 3RD ANGLE
 UNITS
 MM UOS
 SCALE
 1:1
 SIZE
 A2

AESSEAL plc
 BRADMARSH BUSINESS PARK
 MILL CLOSE, TEMPLEBOROUGH
 ROTHERHAM S60 1BZ
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DATE	28/02/2008	DRAWN	S Khedkar
SIG		CHECK	Tom Lockwood

TITLE
 60mm WARMAN BEARING END PLATE(86mm)

MAT'L	L316L SS	SRM	RS050/01
STOCK CODE	L1-086-02C---WAR/01		
DRG No	8010449	ISS.	A